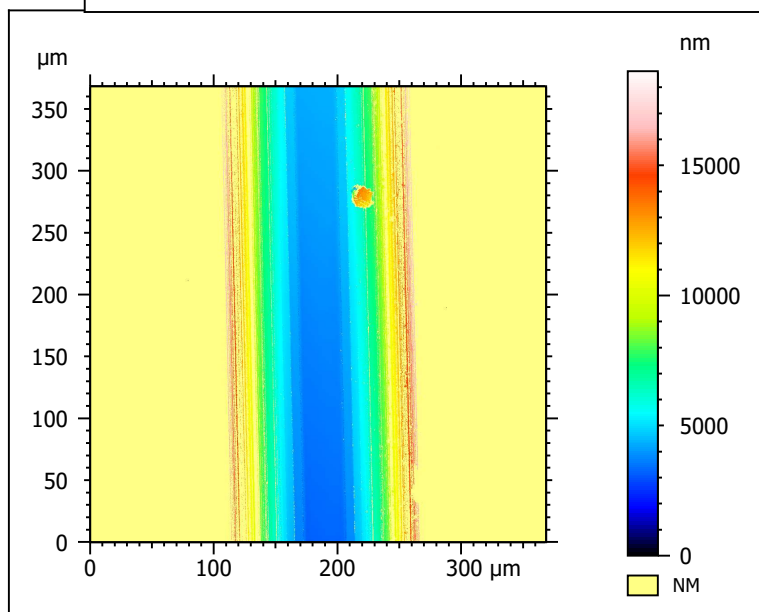
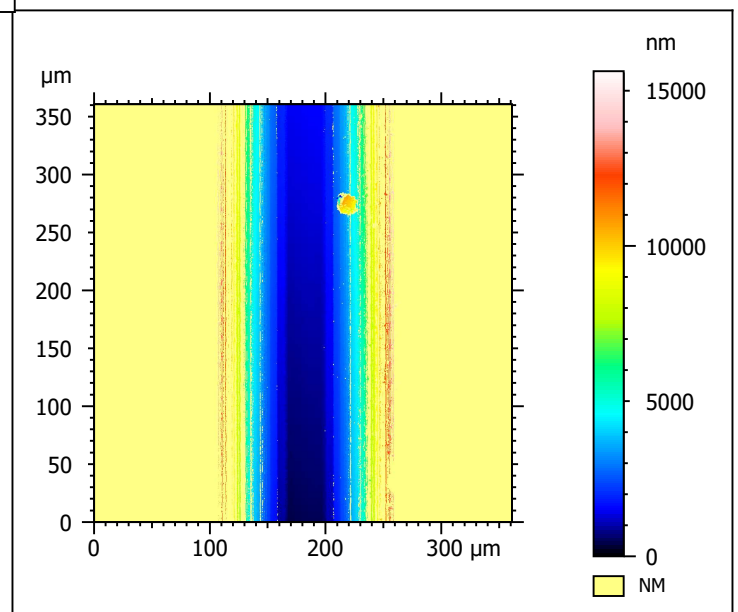
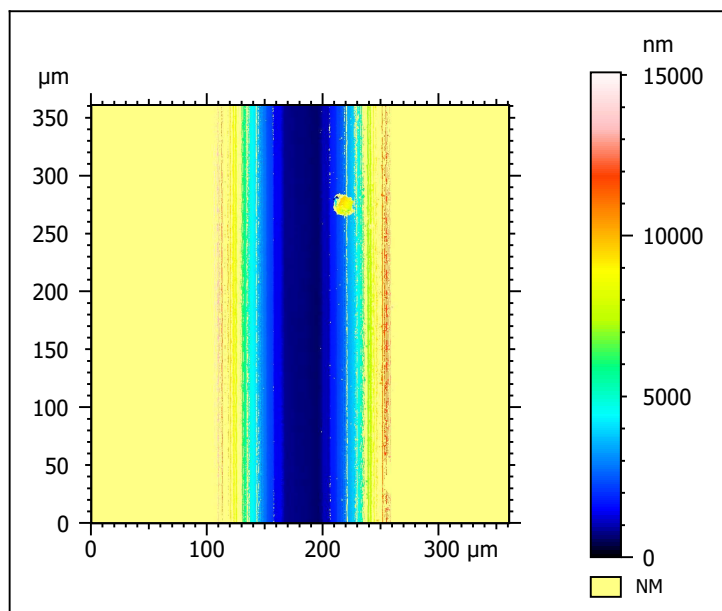


0.4 mm diameter mill, 10 mm/min

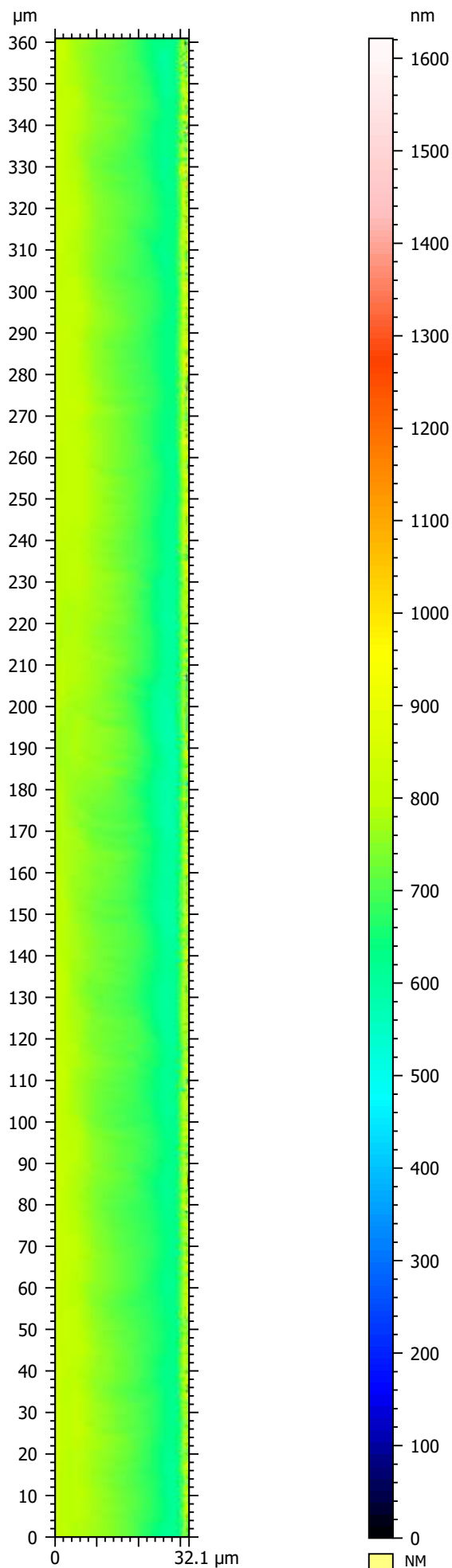


Measured data

Rotated



Levelled



Bottom of channel extracted

ISO 4287

Amplitude parameters - Roughness profile

Rp	14.6 nm	Gaussian filter, 0.08 mm
Rv	16.8 nm	Gaussian filter, 0.08 mm
Rz	31.4 nm	Gaussian filter, 0.08 mm
Rc	13.9 nm	Gaussian filter, 0.08 mm, ISO 4287 w/o amend...
Rt	35.5 nm	Gaussian filter, 0.08 mm
Ra	5.19 nm	Gaussian filter, 0.08 mm
Rq	6.39 nm	Gaussian filter, 0.08 mm
Rsk	-0.135	Gaussian filter, 0.08 mm
Rku	2.64	Gaussian filter, 0.08 mm

Material Ratio parameters - Roughness profile

Rmr	100 %	c = 1000 nm under the highest peak, Gaussian...
Rdc	11.0 nm	p = 20%, q = 80%, Gaussian filter, 0.08 mm

Amplitude parameters - Primary profile

Pa	8.36 nm
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Trace extracted

